

Date: Wednesday, 08/04/2009 10:59:08 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SQUARE TUBE
 Job Number : 47093
 Estimate Number : 13426
 P.O. Number :
 This Issue : 08/04/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 43073
 Part Number : PB6743001209
 Drawing Number : B6743001 P.17
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 15/04/2009 Qty: 2 Um: Each
 Written By :
 Checked & Approved By : mf 09-04-08.
 Comment : Est Rev:A 08-06-26 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6TS1000W120

6061T6 SQ TUBE 1.00 x 1.00 X .120w



(2X)

Comment: Qty.: 0.8969 f(s)/Unit Total : 1.7938 f(s)

6061T6 SQ TUBE 1.00 X 0.120 wall

batch:

M 109928

m-f

09/04/08

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



(2X)

Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.050" chamfer on both ends of tube

3- deburr

m-f 09/04/08

3.0

QC5

INSPECT WORK TO CURRENT STEP



(PTU)

Comment: INSPECT WORK TO CURRENT STEP

4.0

PACKAGING 1

PACKAGING RESOURCE #1



(2X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

437

9/4/9

Sp

5.0

QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

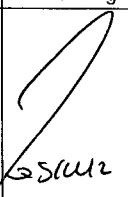
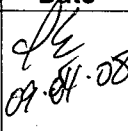
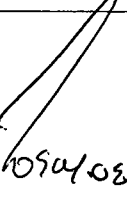

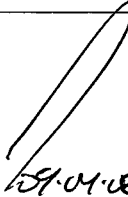
D 09/04/09
mf 09-04-09

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

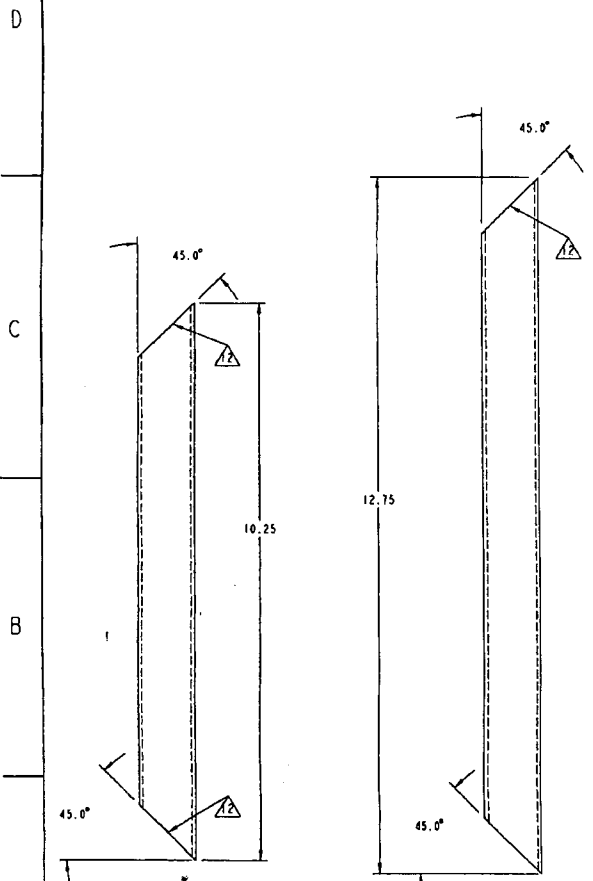
Part No: 1 PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 09/04/09
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
090408	20	Parts were cut 0.125" too short, AFTER the camfer for welding. R.C. process.	 LSM12	parts are acceptable for weld ASS'y.	 09.04.08	 090408	 LSM12	 09.04.08

NOTE: Date & initial all entries

RELEASED
#00 01.20

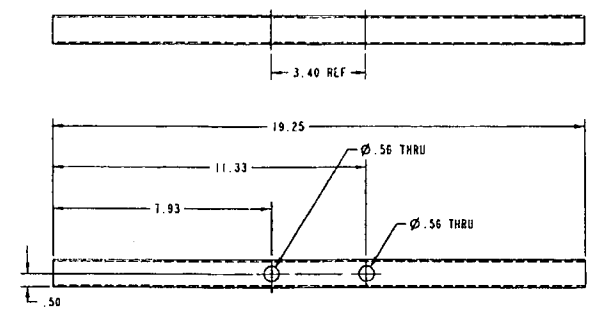
REPLACED BY
SUPERCEDED BY
D3440-15



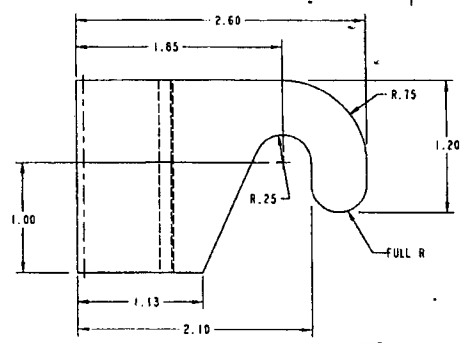
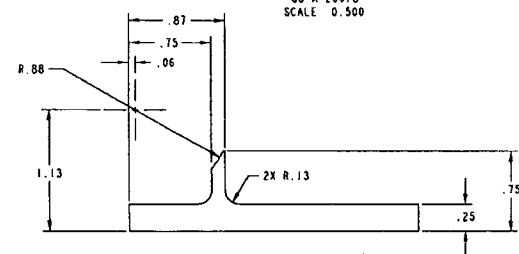
② -209 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

② -211 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 1.000

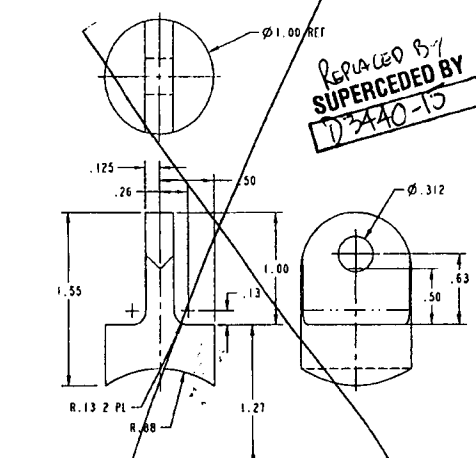
0.120 WALL
0004.08



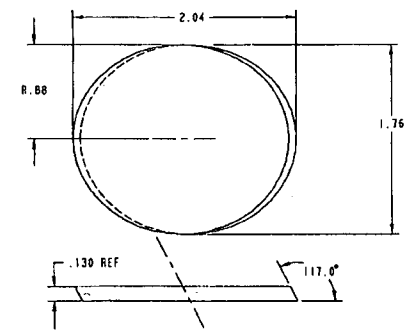
② -203 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



② -213 FLANGED HOOK
MATL: 6061-T6 QQ-A-200/8
SCALE 2.000



① -215 CONTOURED MALE EYE
MATL: 1.00 RND, 6061-T6
QQ-A-200/8
SCALE 2.000



② -199 OUTER TUBE END CAP
MATL: .125 THK, 6061-T6
QQ-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
D10SUV8 B67-43001
SCALE: 1:1 DIM: 17 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries